Yarn to Handkerchiefs - How Arihant Mills makes cotton handkerchiefs

20 steps from cotton yarn to a packed carton, with three quality gates. Arihant Mills, Ichalkaranji, since 1965.

A Yarn to Fabric

Yarn route: our production network weaves the fabric

1. Raw Material Procurement
2. Yarn / Fabric Dyeing
3. Warping
4. Sizing
5. Knotting & Gaiting
6. Weaving

Fabric route: buy greige fabric from weavers (1), skip 2-6

7 Mending — QUALITY GATE 1

B Fabric Processing

8 Processing

8.1 Singe*, Desize, Scour, Bleach
*non-printed only

8.2 Mercerisation

8.3 Print, or Dye

Colour branch

8.3.1 Printing
printed hankies
no singeing

8.3.2 Dyeing
non-printed

8.4 Stenter

8.5 Width Pre-setting (0-0 Machine)

8.6 Cold / Felt Calender

8.7 Washing

8.8 Finishing

9 Inspection — QUALITY GATE 2

C Cutting, Stitching & Packing

10. Cutting
11. Stitching / Hemming
12. Corner & Thread Trim
13. Shearing
14. Ironing
15. Folding
16. Labelling & Packing
17. Bundle Packing
18. Barcoding & Carton Packing

D Final Check & Dispatch

19. Final Inspection & Verification
20. Dispatch

How to read this map

- Yarn route: every step in order
- Fabric route: buy greige fabric, skip steps 2-6
- Quality gate: steps 7, 9 and 19

Tap or click any step to read how it works

- A Yarn to Fabric
- B Fabric Processing
- C Cut, Stitch, Pack
- D Check & Dispatch